

## Mark II TrimMaster® Parts List

8'6" 10'6" 12'6"

Mark II TrimMaster® Contractor				TM8	TM10	TM12
Mark II TrimMaster® Commercial				TM8HD	TM10HD	TM12HD
Ref	Description	Qty	Model	Part No	Part No	Part No
1.	Cam Tube	1	Both	4403	4404	4405
2.	F Bar w/SS/TRule	1	Cntr	3136B	3138B	3140B
3.	F Bar w/SS/TRule	1	Com	3137B	3139B	3141B
4.	Front Hinge w/Strip	1	Both	3147B	3148B	3149B
5.	Rear Hinge	1	Cntr	4511B	4513B	4515B
6.	Rear Hinge	1	Com	4512B	4514B	4516B
7.	Base Rail	1	Cntr	4437	4439	4441
8.	Base Rail	1	Com	4438	4440	4442
9.	Stainless Strip	1	Both	4792	4793	4794
10.	Hinge Pin	1	Both	4062	4063	4064

### Common Parts, All Models

Ref	Description	Qty	Part No	Ref	Description	Qty	Part No
11.	Vinyl Strip	2	3151	19.	Wedge Pads, UHMW	7	3155
12.	Tape Rule	1	4765	20.	Cam Tube Bearing	2	3901
13.	Handle W/Grip	1	3152	21.	Pivot Arm Spring	4	3902
14.	Handle Post	2	3153	22.	Pivot Arm Casting	1	4462
15.	Handle Faspins	2	3158	23.	Base Casting	1	4461
16.	Locking Handle Brackets	2	3931	24.	Material Stop Assy.	2	3965
17.	Carrying Handle	2	3154	25.	Handle Grips	1	3156
18.	Locking Cam	1	4801	11.	Tune Up Kit Contrac	1	3157
				19.	Tune Up Kit Comm.	1	3159
				21.			

24145 Industrial Park Dr., Farmington Hills, MI 48335  
 Toll Free No. 1-800-Van Mark Toll Free Fax 1-888-Van Mark  
 Local Phone No. 1-248-478-1200 Local Fax No. 1-248-478-1226  
 Web site: [www.van-mark.com](http://www.van-mark.com) E-mail [sales@van-mark.com](mailto:sales@van-mark.com)

# TrimMaster's User's Guide

## Mark II™ TRIMMASTER®

Contractor and Commercial Models  
 Power Lock™ Series

Featuring  
**POWERslot™**  
 TECHNOLOGY

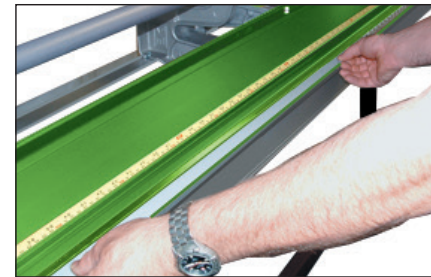


Shown with optional  
 UniStand™ USA1

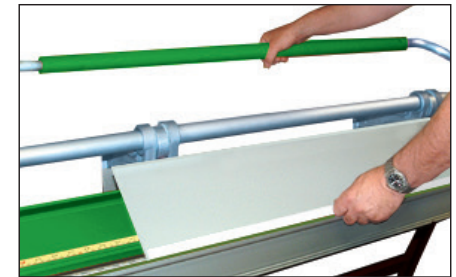
**Van Mark**  
 The Mark of Quality

## Making a Basic Hem

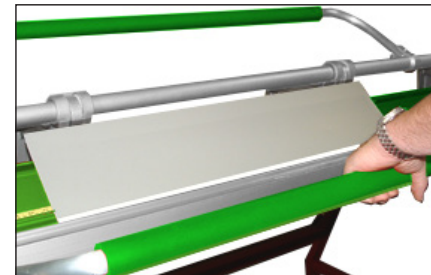
Use the following procedure as a guideline for forming hems in your trim work.



A. Insert material into brake to your measurements and lock brake. Bend flat against stainless strip. Unlock brake, remove material, then re-lock.



B. Place material against F-Bar with angle of material just bent set between Stainless edge and front hinge.

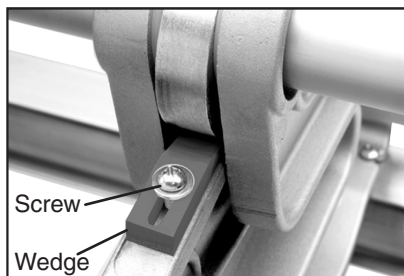


C. Rotate front hinge up to flatten angle against F-Bar to complete hem. Note: It is recommended that you make practice bends with scrap until satisfied with results.



D. Standard Hem. Hems can be formed on all Mark Series™ brakes, TrimMaster® brakes and Metal Master® 20 brakes. Visit [www.van-mark.com](http://www.van-mark.com) for more tips and ideas.

## Making Fine-Tune Adjustments



Your Van Mark brake has been pre-adjusted at the factory for optimum performance. Should you want to Fine-Tune your machine, follow the basic steps outlined below.

STEP 1. Cut 4 inch square samples of material you want to adjust your brake to bend (1 for each casting).

STEP 2. Insert 2 inches of the samples into the mouth of the brake at each casting. Lock brake.

STEP 3. Attempt to pull each sample straight out and determine through feel that each one is held with equal pressure. If you can pull a sample out, that casting requires adjustment.

STEP 4. To make adjustment, open brake and loosen screw. Slide wedge toward back of brake an 1/8 inch then re-tighten and retest. Repeat step until desired locking pressure is achieved.

## Instructions for Making Basic Shapes

The shapes below are based on common profiles used on many job sites. The exact measurements of each bend may vary from job to job, trim piece to trim piece. We recommend making practice bends with scrap until satisfied with results.

